



# INSERT ASSEMBLY:

1. PARTS MUST BE CLEAN AND FREE OF OILS.
2. APPLY ADHESIVE TO THE INSERT JUST BEFORE ASSEMBLY.
3. MAKE SURE THE INSERTS ARE ASSEMBLED STRAIGHT (NOT CROSS THREADED)
4. WHAT TORQUE ARE THEY USING TO ASSEMBLE THE INSERT.
5. CAN WE GET A SAMPLE OF ASSEMBLED TO ABRACKET WITH THE ELDER ADHESIVE

**BOSE**