

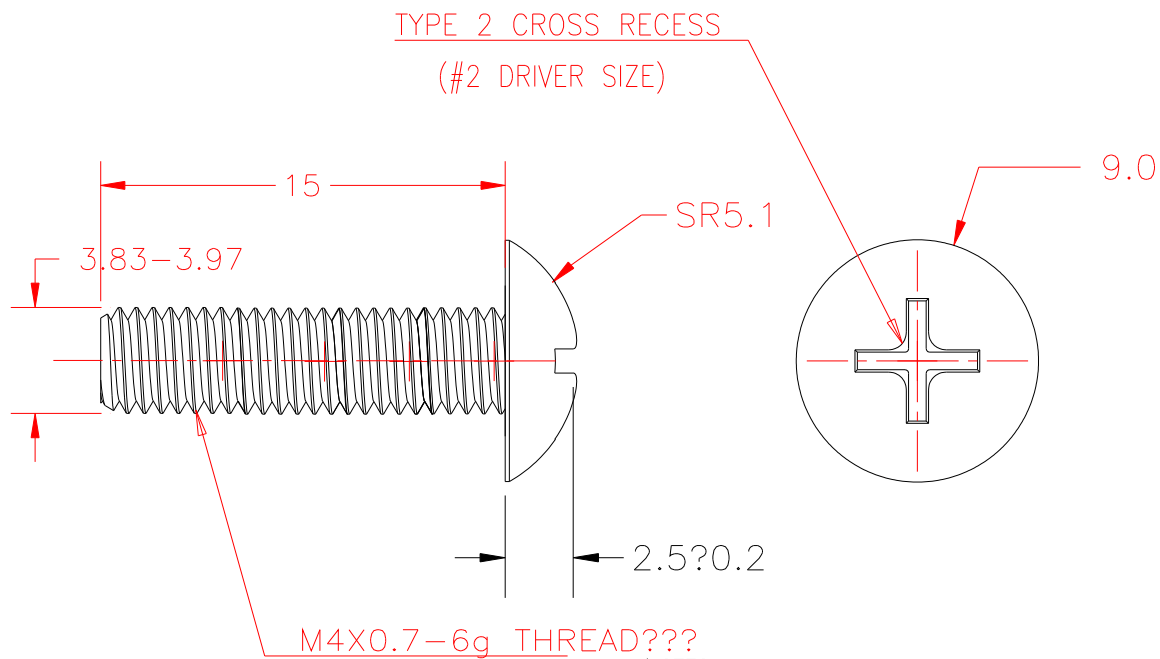
4

3

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1

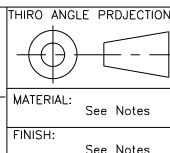
REVISIONS				
REV	DESCRIPTION	CHK	ENG	DATE
1-a				
1-b			HU	07/18/04



NOTES:

1. MATERIAL: STAINLESS STEEL 304
HEAT TREATMENT: POST PLATE THROUGH HARDENED TO HRC 20--35
- 2 FINISH: DULL BLACK ZINC
PART SHALL EXHIBIT NO RED RUST AFTER 600HR
SALT-FOG TEST PER ASTM B117.
- 3 Thread of parts shall be tested by "pass" gage and "reject" gage.
- 4 PART SHALL WITHSTAND 28 IN-LB(3.4N-M) MIN. TORSIONAL STRENGTH
- 5 Assembly predrive torque 1.2±0.2N-M

Unless otherwise
specified dimensions
are in millimeter.
Tolerances are:
Decimals Angles
X. +/- 0.20
.XX +/- 0.10

LEVEL
3DRAFTER
HU
CHECKERDATE:
12/3/02ELDER AUDIO MANUFACTORY
The Third Industrial District Wentang Dongguan Guangdong 523121 China.

DESCRIPTION

screw/TM9XM4X15

MATERIAL:
See NotesLEVEL
2ENGINEER
HUDATE:
12/3/02

SIZE C	FSCM	CLASS	DWG NO.: B2-LS4-02 LT9702-II-119	REV 1-b
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FINISH:
See NotesLEVEL
1

APP BY

SCALE: NONE	SHEET of
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