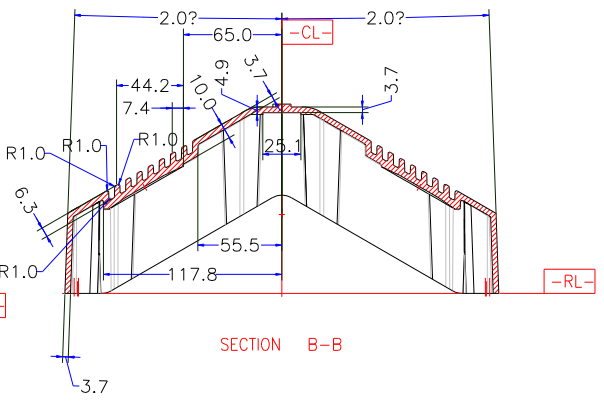
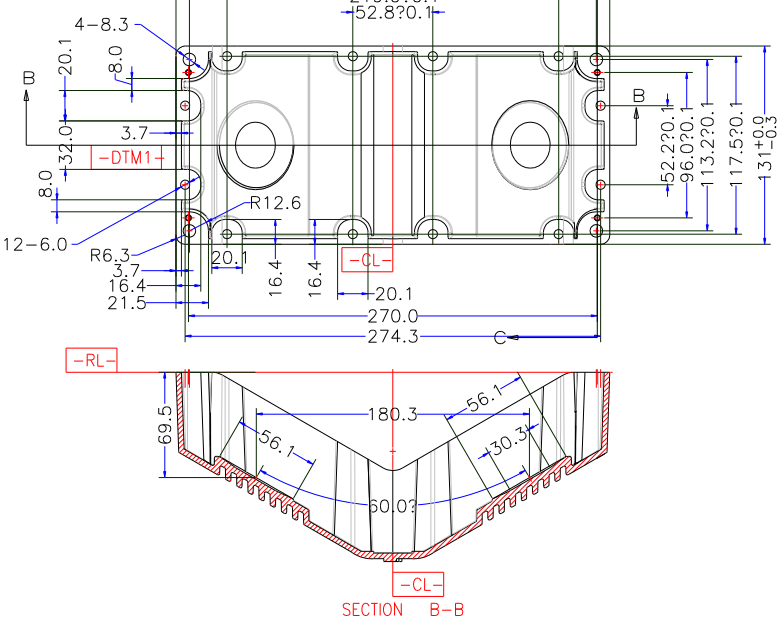
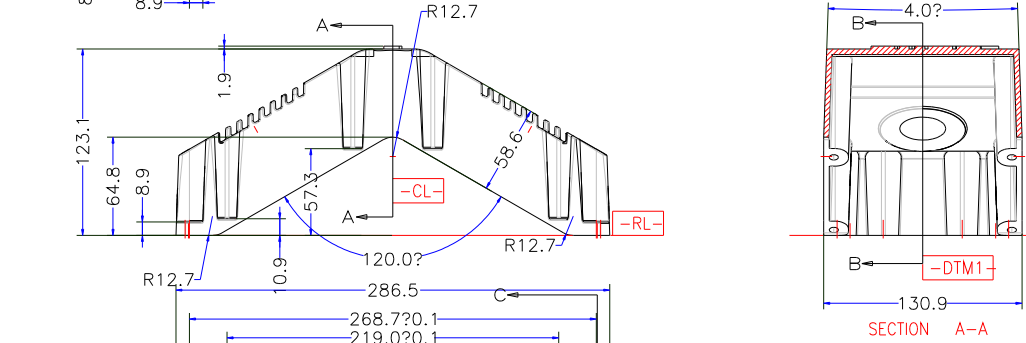
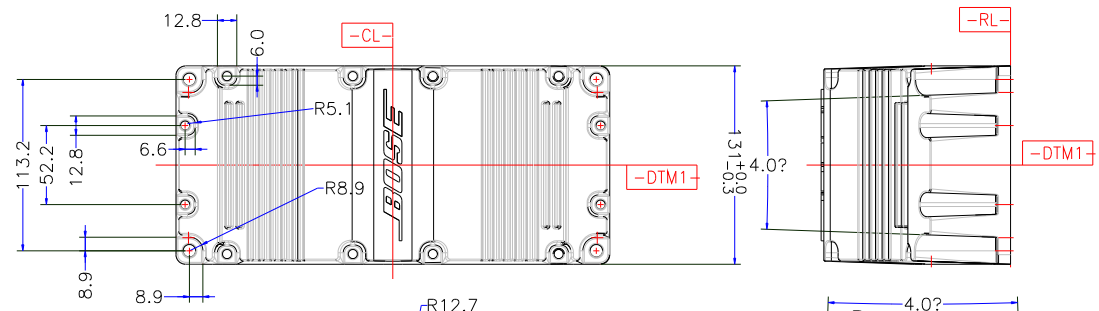


REVISIONS				
REV	DESCRIPTION	CHK	ENG	DATE
1-a				
1-b			HU	07/18/04



NOTES:

Part V2_upper_casting
Material: ADC-12(JISH5202-1982)
Theoretics Weight 1.17Kg
Technical (Die-casting)
Die-casting machine T
Specific pressure 50MPa
Casting tempeture 650 °C
Alloy brand(wt %)(JIS5302-1976)
Chemical composition

Si	Fe	Cu	Mn	Mg	Zn	Ni	Sn	Al
9.6-12.	1.3	1.5-3.5	0.5	0.3	1.0	0.5	0.3	Margin

FINISH: SURFACE BLACK STATIC POWDER SLENDER CORRUGATION FINISH
PART SHALL EXHIBIT NO WHITE RUST AFTER 600 HR
SALT-FOG TEST PER ASTM B117.

Unless otherwise specified dimensions are in millimeter. Tolerances are: Decimals Angles X. +/- .020 .XX +/- .010	THIRO ANGLE PROJECTION	LEVEL	DRAFTER HU	DATE: 12/3/02	ELDER AUDIO MANUFACTORY The Third Industirct District Wentang Dongguan Guangdong 523121 China.				
	MATERIAL: See Notes	2	CHECKER		DESCRIPTION PT263884				
	FINISH: See Notes	1	ENGINEER HU	12/3/02	CASTING, UPPER, VEE-2				
			APP BY		SIZE C	FSCM	CLASS	DWG NO.: B2-YX PJ-07	REV 1-b
					SCALE: NONE			SHEET of	