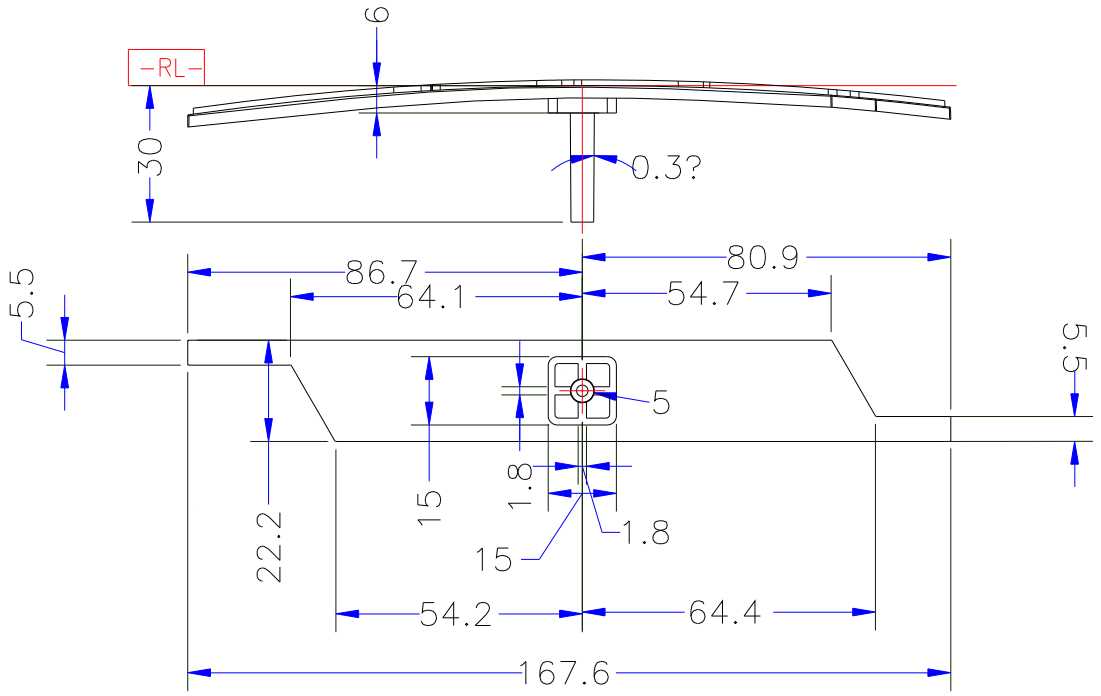
| REVISIONS | | | | |
|---|---|---|---|---|
| REV | DESCRIPTION | CHK | ENG | DATE |
| 1-a | | | | |
| 1-b | | | HU | 07/18/4 |




1.MATERIAL:PA-7770

| Typical Properties | ASTM Test | Units | PA-7770 |
|---|---|---|---|
| Tensile Strength | D-638 | $kg/cm^2$ ($lb/in^2$) | 440 (6.240) |
| Tensile Elongation | D-638 | % | 15 |
| Flexural Modulus | D-790 | $10^4 kg/cm^2$ ($10^5 lb/in^2$) | 2.5 (3.5) |
| Flexural Strength | D-790 | $kg/cm^2$ ($lb/in^2$) | 750 (10.630) |
| Rockwell-Hardness | D-785 | | R-115 |
| IZOD Impact Strength (Notched) | D-256 | $1/4^4$ kg-cm/cm (ft-lb/in) | 17 (3.2) |
| | | $1/8^4$ kg-cm/cm (ft-lb/in) | 14 (2.6) |
| Vicat Softening Temp | D-1525 | ℃ ℉ | 125 (257) |
| H.D.T.. | D-648 | ℃ ℉ | 115(239) 105(221) |
| Specific Gravity | D-792 | 23/23℃ | 1.06 |
| Melt Flow Index | D-1238 | g/10min(Cond.g) | |
| | | g/10min(Cond.l) | 6.0 |
| Flammabinty | | File No Es6070 UL&C-UL | 1/16"HB |
| Product Description | | | Super High Heat |

2.COLOR:BLACK
3.FONT COLOR: ARGENT(LETTERING BRUSHED FOIL ALUMINUM)

Unless otherwise specified dimensions are in millmeter.
Tolerances are:
Decimals Angles
X. +/— +/—
.X +/- 0.20
.XX+/- 0.10

THIRO ANGLE PRDJECTION

MATERIAL: See Notes

FINISH: See Notes

LEVEL 3 2 1

DRAFTER HU 01/20/03
CHECKER
ENGINEER HU 01/20/03
APP BY

ELDER AUDIO MANUFACTORY
The Third Industrict District Wentang Dongguan Guangdong 523121 China.

DESCRIPTION PT263894
FACEPLATE_LT_LOGO

SIZE C | FSCM | CLASS | DWG NO.: B-BPW-5MG01 LT9702-II-4-101 | REV 1-b

SCALE: NONE | SHEET of

FNAME REVDATE USER