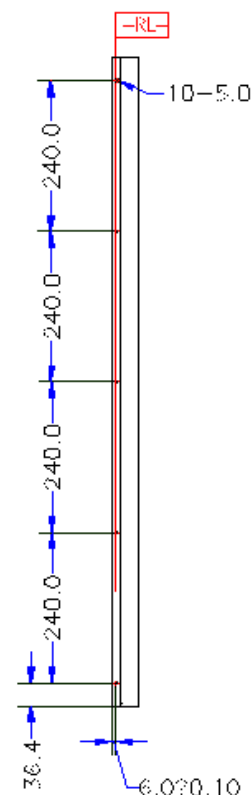
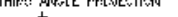


6. Difference of two calcomers should be less than 2MM
7. Logo mounting hole 15.5*15.5MM must not be declining
8. Ensure the size and shape of hem.
9. Package: Packing by air bubble bags after painting, then package by newspaper.
The four corners should be protected by thick polyfoam.
10. Revert to the original package after inspection. Placing the grille on pallet with 5MM polyfoam between every two grilles. The quantity on one pallet should be less than 25pcs

**NOTE:**

1. Materials: 1.2mm thick 304 stainless steel
2. Finish: Primer: ROHM+HAAS 137004 zinc rich gray epoxy primer, 0.05-0.08 mm thick
Finish Coat: Electrostatic spray black carbamic polyester powder.
Coat is flat and compact, no pinhole and painting miss are visible.
No defects of roughness, fall-off, orange peel or flow line.
No painting defect of brokenness.
3. Paint Adhesion per ASTM D3359-97, test method B, results to be classification 3B minimum.
4. Cut crisscross [1x1x100] by grid cutter, pull up by 3M610-IPK test adhesive tape, no paint peels off.
5. Part shall exhibit no red rust after 600 hr salt-fog test.

Unless otherwise specified, dimensions are in millimeter. Tolerances are: Decimals: Angles X: +/- 0.35 XX +/- 0.10	THIRD ANGLE PROJECTION	LEVEL	DRAWN: HU	DATE: 12/3/92	ELDER AUDIO MANUFACTORY The First Industrial Estate, Marang, Negeri Sembilan, 72100, Malaysia.				
		3	CHECKED: HU		DESCRIPTION BOSELT3202-II				
	MATERIAL: See Notes	2	ENGINEER: HU	12/3/92	SIZE C	PSCM	CLASS	DWG NO. 3202000004 LT3202-II-115	REV 1-b
	FINISH: See Notes	1	APP BY		SCALE: NONE		SHEET of		

REVISIONS				
REV	DESCRIPTION	CHK	ENG	DATE
1-a				
1-b			HU	07/18/94