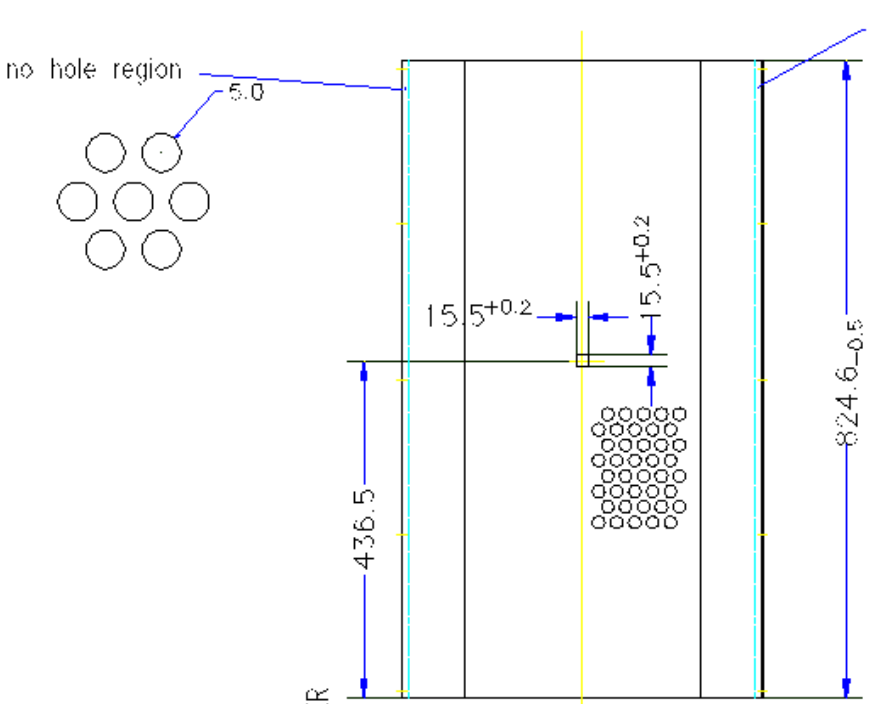
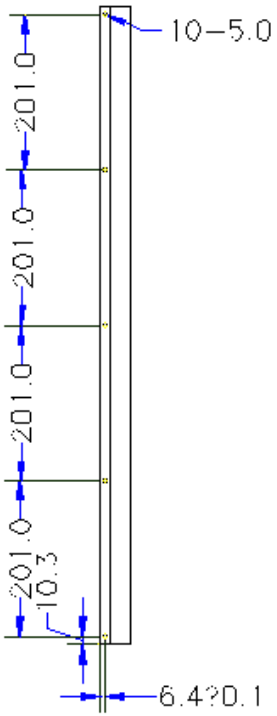
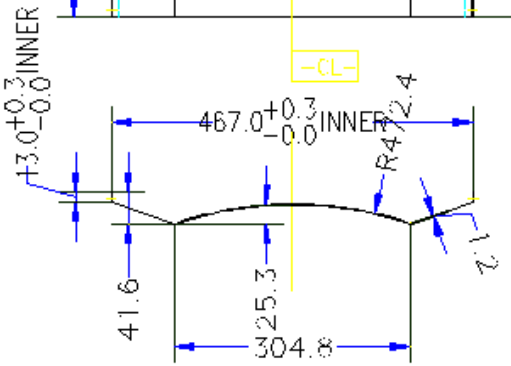
REVISIONS				
REV	DESCRIPTION	CHK	ENG	DATE
1-a				
1-b			HU	12/13/02







NOTE:

1. Materials: 1.2mm thick 304 stainless steel
2. Finish: Primer: ROHM+HAAS 137004 zinc rich gray epoxy primer, 0.05-0.08 mm thick
   Finish Coat: Electrostatic spray black carbamic polyester powder.
   Coat is flat and compact, no pinhole and painting miss are visible.
   No defects of roughness, fall-off, orange peel or flow line.
   No painting defect of brokenness.
3. Paint Adhesion per ASTM D3359-97, test method B, results to be classification 3B minimum.
4. Cut crisscross |1×1=100| by grid cutter, pull up by 3M610-1PK test adhesive tape, no paint peels off.
5. Part shall exhibit no red rust after 600 hr salt-fog test.

6. Difference of two catercorners should be less than 2MM
7. Logo mounting hole 15.5*15.5MM must not be declining
8. Ensure the size and shape of hem.
9. Package: Packing by air bubble bags after painting, then package by newspaper. The four corners should be protected by thick polyfoam.
10. Revert to the original package after inspection. Placing the grille on pallet with 5MM polyfoam between every two grilles. The quantity on one pallet should be less than 25pcs

Unless otherwise specified dimensions are in millimeter. Tolerances are: Decimals Angles X. +/— +/— .X +/- 0.35 .XX+/- 0.10	THIRD ANGLE PROJECTION	LEVEL 3	DRAFTER: HU	DATE: 12/13/02	ELDER AUDIO MANUFACTORY Be Hai Industrial Road Yorlang Longgan Dongguan 523121 China
			CHECKED:		DESCRIPTION: BOSE LT4402-II GRILLE, 4402
	MATERIAL: See Notes	2	ENGINEER: HU	12/13/02	SIZE C / FSCM / CLASS / DWG NO.: E-DRW-LT4402-II-116 / REV 1-b
	FINISH: See Notes	1	APP BY		SCALE: NONE / SHEET of