



1. Materials: 1.2mm thick 304 stainless steel
2. Finish: Primer: ROHM+HAAS 137004 zinc rich gray epoxy primer, 0.05-0.08 mm thick
Finish Coat: Electrostatic spray black carbanic polyester powder.
Coat is flat and compact, no pinhole and painting miss are visible.
No defects of roughness, fall-off, orange peel or flow line.
No painting defect of brokenness.
3. Paint Adhesion per ASTM D3359-97, test method B, results to be classification 3B minimum.
4. Cut crisscross [1×100] by grid cutter, pull up by 3M610-1PK test adhesive tape, no paint peels off.
5. Part shall exhibit no red rust after 600 hr salt-fog test.

Unless otherwise specified dimensions are in millimeter. Tolerances are: Decimals: Angles X: +/- / X +/- .35 XX +/- .10	THIRD ANGLE PROJECTION 	LEVEL 3	DRAWN: HU	DATE 12/3/92	ELDER AUDIO MANUFACTORY the third industrial district Wuyang Deyang Guangming 323121 China				
	MATERIAL: See Notes	ENGINEER: HU			DESCRIPTION GRILLE, 9402				
	FINISH: See Notes	APP. BY:	12/3/92	SIZE C:	FROM	CLASS	DWG NO.: E-9402-00004 L75402-II-114	SHEET 1-1	
	SCALE: NONE					SHEET of			